



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9127	REV. B SHEET 1 OF 2
DATE 99.03.09		TITLE CHANGE HINGE	SCALE NTS
A	98.12.15	NEW ISSUE	
B	99.03.09	CHANGED MS27039 SCREW	



DART SERVICE INSTRUCTION

AMEND INSTALLATION DRAWING D350-588 REV. B

STA: SH92-41
STC: SH1012NE

- (1) REPLACE SECTION OF PARTS LIST ON PAGE 1:

-041	-011	Part No.	Description
X		D350-588-041	AFT DOOR ASSEMBLY
1	X	D350-588-011	AFT DOOR FWD HINGE MODIFICATION KIT
	1	D2138-1	HINGE BRACKET, LOWER
	1	D2138-2	HINGE BRACKET, UPPER
	1	D2139-1	HINGE BRACKET, LOWER
	1	D2139-2	HINGE BRACKET, UPPER
	1	D2140-1	HINGE BRACKET, LOWER
	1	D2140-2	HINGE BRACKET, UPPER
	4	D2141	BUSHING
	2	D2142	BUSHING
	20	AN960JD8	WASHER
	2	MS27039-0813	SCREW

WITH:

-041	-011	Part No.	Description
X		D350-588-041	AFT DOOR ASSEMBLY
1	X	D350-588-011	AFT DOOR FWD HINGE MODIFICATION KIT
	1	D2857-1	HINGE BRACKET, LOWER
	1	D2857-2	HINGE BRACKET, UPPER
	1	D2858-1	HINGE BRACKET, LOWER
	1	D2858-2	HINGE BRACKET, UPPER
	24	AN960JD8	WASHER
	2	MS27039-0811	SCREW

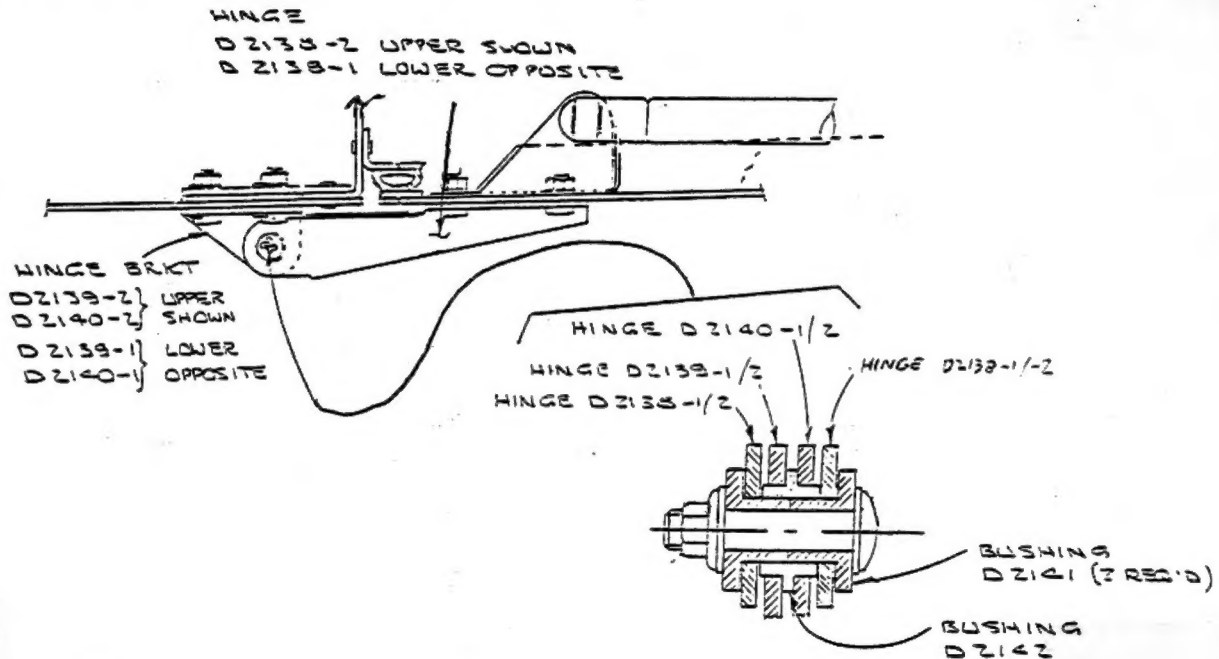
NO LONGER APPLICABLE

KE 99.09.29 D350-588/589 REV C

DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. DSI 9127	REV. B SHEET 2 OF 2
DATE 99.03.09	TITLE CHANGE HINGE	SCALE NTS	

(2) REMOVE THE FOLLOWING HINGE PARTS FROM D350-588 REV B:



(3) REPLACE WITH THE FOLLOWING PARTS:

